

VCP (Visual Control Point)

YOUR LOGO

Prepared by:	Someone	Purpose:	Correct application details
Adhesive Grade:	Perfecta 3x Hot melt adhesive Line	Line Number/Machine:	Machine One
To be Applied to:	All cases	Company Contacts:	Someone - 01234 567890

CORRECT APPLICATION

Glue stops short of overspraying and gives adhesion

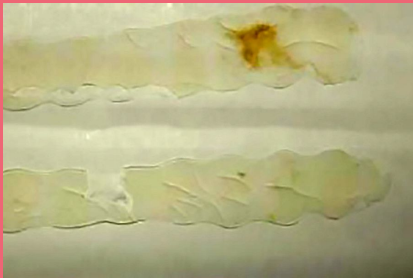


CORRECT APPLICATION

- Glue stops 5mm from edges – no overspray goes onto packs
- Even jetting pattern and both nozzles
- Both nozzles are jetting correctly
- Use 18 thou TwinJet nozzles with 30° angle

INCORRECT APPLICATION

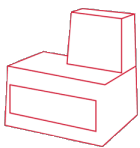
Glue gives no fibre tear after 2-3 hours



INCORRECT APPLICATION

Not provided

RECOMMENDED MACHINE SETTINGS



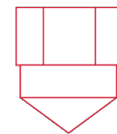
Tank Temperature: **140°C**

Nozzle Temperature: **150°C**



Pump Pressure: **50PSI**

Hose Temperature: **150°C**



PLEASE DO

- Ensure glue is topped up in the tank 'little and often' and both holes in the nozzles are jetting correctly
- If glue is left heating too long it will degrade - the degraded glue needs to be flushed through
- For very low usage lines, the glue may need a small amount of draining off regular to keep a good performance

PLEASE DON'T

- Leave unit heating for longer than 2 hours without operating
- Touch heated parts or insert hand in tank

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Alphabond Technologies Ltd | UK Technical | Telephone: 0044 (0)845 5212057 | Web: www.alphabond.com